



7481

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1643	9539A 2	GEAR HOUSING ASSY. (SHORT	1		
-	1643	9539A 3	GEAR HOUSING ASSY. (LONG SI	1		
-	1643	9539A 9	GEAR HOUSING ASSEMBLY (LOP	1		
1	1643	9539A 1	GEAR HOUSING (BLACK-BASIC	1		
1	1643	9539A 8	GEAR HOUSING ASSEMBLY (G	1		
2	22	85822A 1	CONNECTOR ASSEMBLY, SP	1		
3	17	85500	PIN, Dowel (.187 x .530), GEAF	2		
4	16	33778	STUD, WATER PUMP (2-5/8"	3		
5	16	57933	STUD, (.437-14/.437-20 x 2.19	2		
6	31	62091	ROLLER BEARING, DRIVESH.	1		
7		72849A 1	SCREEN ASSEMBLY, WATER	1		
8	10	36070	SCREW, (#10-32 X 1.25), WAT	1		
9	11	45812	NUT, (#10-32), WATER INTAK	1		
10		92815	PLATE, SUPPORT-EXHAUST TI	1		
11		37721	SEAL, EXHAUST TUBE	1		2,8
12	43	88019	PINION GEAR	1		
13	11	55910	NUT, (.437-20), PINION GEAR T	1		
14	27	77417	GASKET, WATER PUMP	1		2,9,8
15	25	26722	O-RING, WATER PUMP BASE	1		2,9,8
16	46	77177A 1	WATER PUMP BASE	1		8
17	26	79831	OIL SEAL, WATER PUMP BAS	1		9,8
18	26	90562	SEAL, (1.254 Outside Diameter	1		9,8
19	17	35973	PIN, Dowel, WATER PUMP BA	2		8
20	27	32769	GASKET, LOWER-WATER PUM	1		2,9,8
21		54705	FACE PLATE, WATER PUMP	1		8
22	27	19551	GASKET, UPPER-WATER PUMI	1		2,9,8
23	47	89983	IMPELLER, WATER PUMP	1		8
24	28	56662	KEY, IMPELLER DRIVE	1		8
25	46	77822A 1	WATER PUMP BODY	1		8
26		48753	INSERT, WATER PUMP BOD	1		8
27	26	38452	SEAL, RUBBER-WATER PUM	1		2,9,8
28	12	38453	WASHER, NYLON-WATER PL	1		9,8
29	12	29245	WASHER, (.281 x .500 x .060), W	3		
30	11	13438	NUT, (.250-28), WATER PUMP	3		
31	25	20273	O-RING, RUBBER (DRIVE SHAF	1		2,9,8
32		78654A 1	SEAT ASSEMBLY	1		
33		86304	SEAL, SPLINED	1		2
34	10	79953	SCREW, (.375-16 x .250), GREAS	1		
35	22	67892	SCREW, Magnetic, DRAIN	1		
36	12	19183	WASHER, Fiber, GREASE FILLE	2		2,9,8
37		88181	SLEEVE, LUBRICATION	1		